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Throughout the manual reference is made to certain tool numbers whenever special tools are required. These tool numbers are numbers of Miller Special Tools, 326 15 Park Lane. Garden City, MI 48135. They are used herein for customer convenience only. Dana makes no warranty or representation to these tools. Miller Tool Number Description 2 Jaw Puller

Page 1 Spicer Drive Axles ® Service Manual AXSM0029 September 2007...; Page 2 The description, testing procedures, and specifications contained in this service publication were current at the time of printing. Dana reserves the right to discontinue or modify its models and/or procedures and to change specifications at any time without notice and without incurring obligation.

This common global Manual allows Dana to evaluate all suppliers across all product groups around the world based on common expectations and performance standards. This Manual supersedes all other prior versions and this version is the only officially recognized release of this document.

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Dana Corporation presents this publication to aid in mainte-nance and overhaul of Dana single reduction drive axles. Instructions contained cover the models listed below. Their design is common, with differences in load capacity. Capacity variations are achieved by combining basic differential carrier

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